



D4544-1 RETAINER, CENTER

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET OR BAR
 QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
 OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
 OR QQ-A-250/11 OR AMS-QQ-A-250/11 (OR AMS 4025/4027)
 OR ASTM B211 OR ASTM B221 OR ASTM B209
 REF DART SPEC. M6061T6S OR M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4544-1" AND B/N PER DART QSI 044 6.1
- 7) WEIGHT: 0.61 lbs

RELEASED
 2012-02-16
MP

A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>GP</i>		
CHECKED	<i>ASS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>GP</i>	D4544	SHEET 1 OF 1
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	RETAINER, CENTER	NTS
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